



# Pretreatment interactions with the multiscale architecture of sugarcane bagasse

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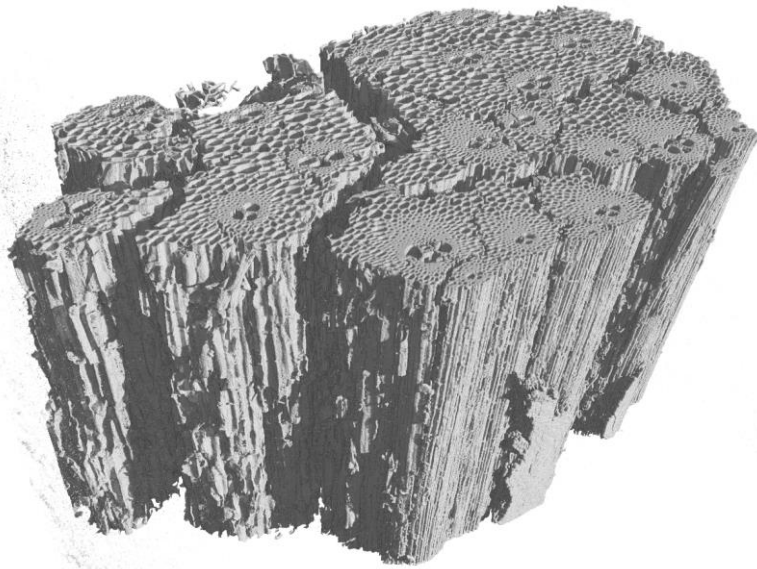
Workshop on Second Generation Bioethanol and Biorefining 2017

November 29<sup>th</sup>, 2017

# From macro to nano

100  $\mu\text{m}$  – 1 cm particle  
100  $\mu\text{m}$  – 1 mm cell: length  
5 – 100  $\mu\text{m}$  cell: diameter  
1 – 4  $\mu\text{m}$  **cell wall**: thickness

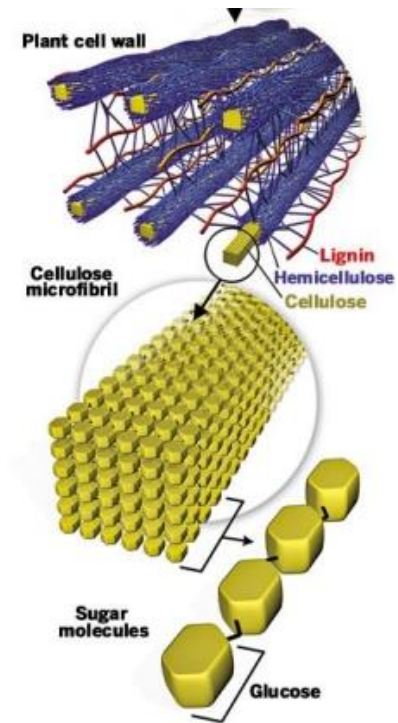
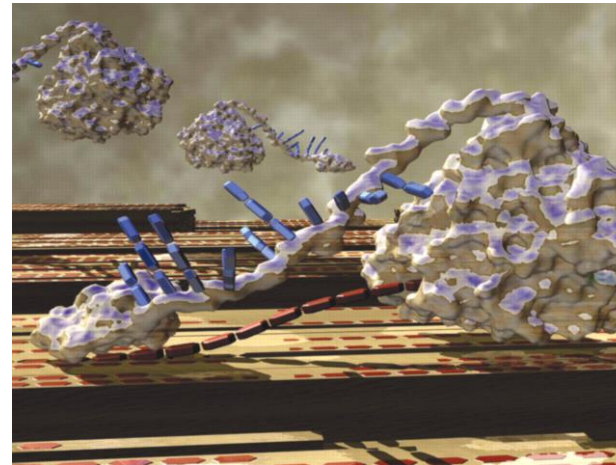
**$\approx 3$  nm**: width of cellulose crystal, the cell wall building block.



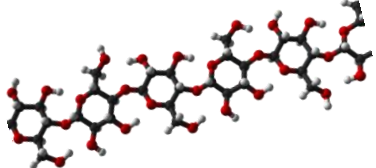
**Microtomography of a bagasse particle**

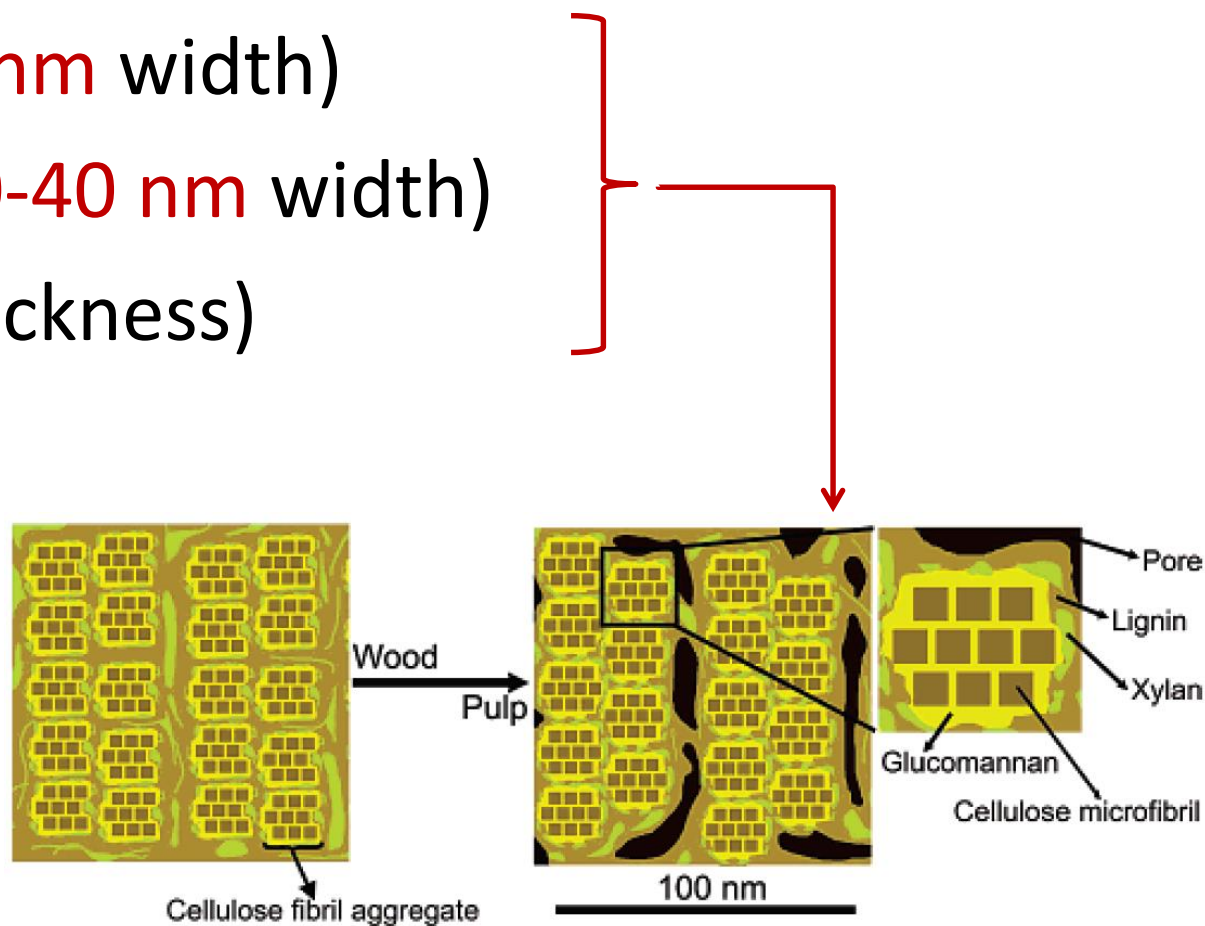
(Isaac, Sket, Driemeier & Rocha, 2013)

**$\approx 5$  nm**: enzyme



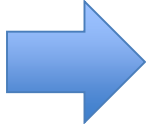
# Lignocellulose hierarchical nanostructure

- molecule 
- cellulose crystal (3-5 nm width)
- fibrillar aggregate (10-40 nm width)
- lamella (10-40 nm thickness)
- cell wall thickness
- cell
- particle



How to deconstruct?

# Outline

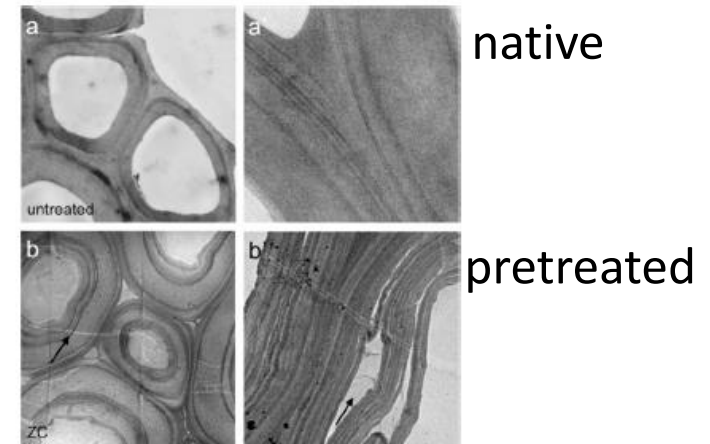
- 
- Nano changes in hydrothermal pretreatments
  - Nano changes in mild alkaline pretreatments
  - Mineral particles observed by microtomography

# Nano changes in hydrothermal pretreatments

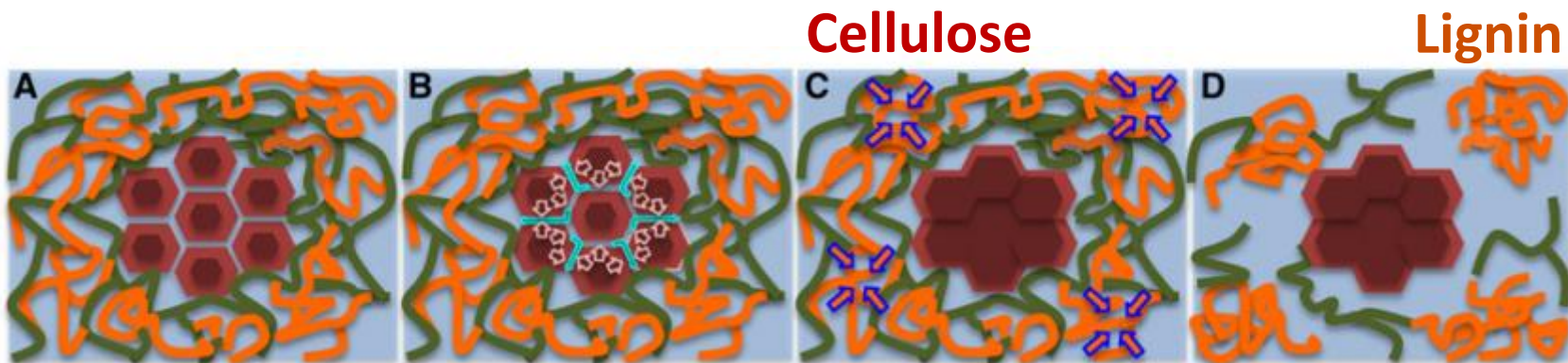
Opening of nanoscale pores

Cellulose co-crystallization

Lignin aggregation



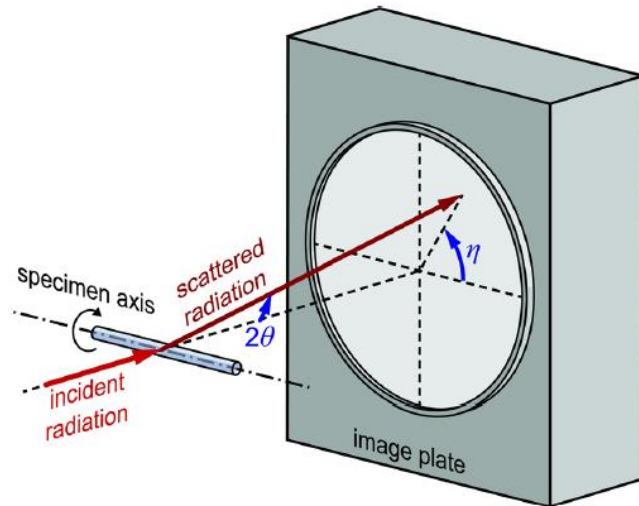
Ciesielski et al. 2014



Langan et al. 2014; Pingali et al. 2014

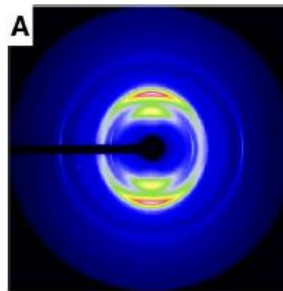


# X-ray diffraction of sugarcane bagasse

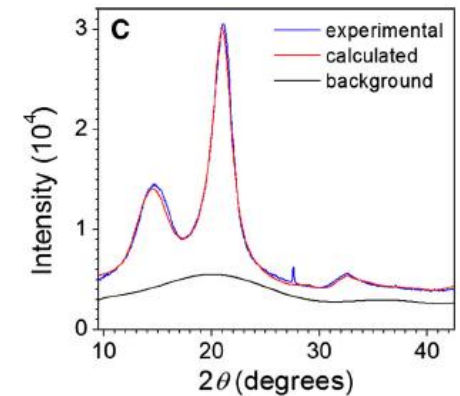
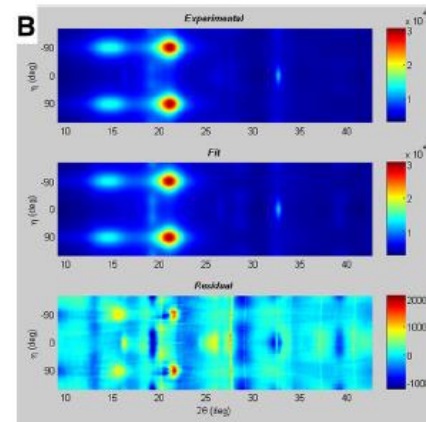


experimental set-up

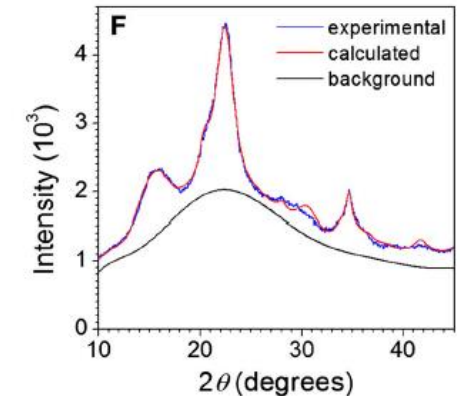
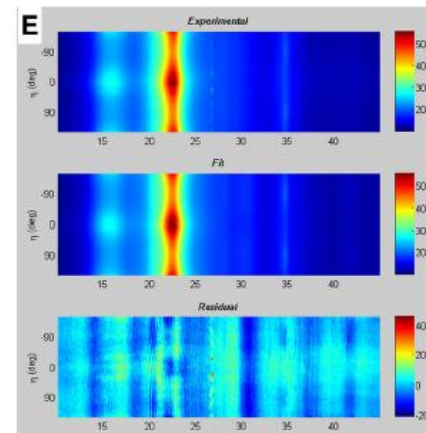
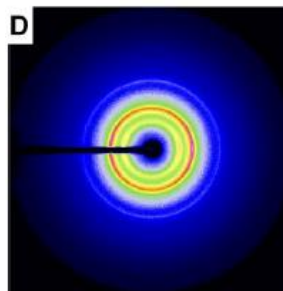
isolated particle



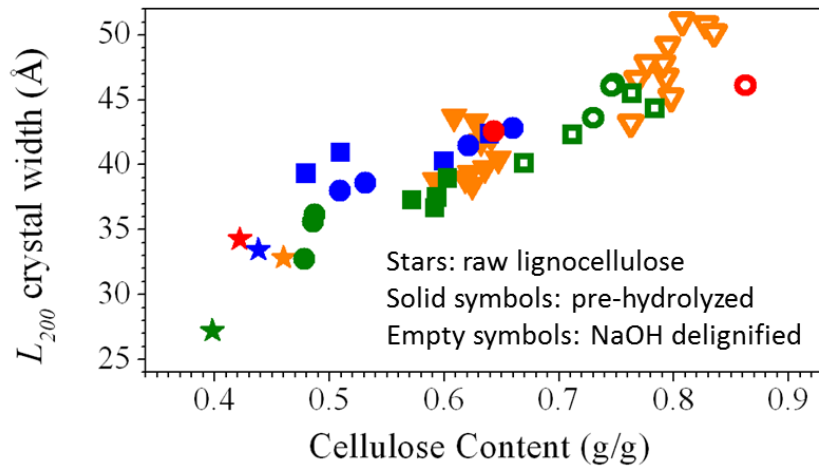
2D modelling



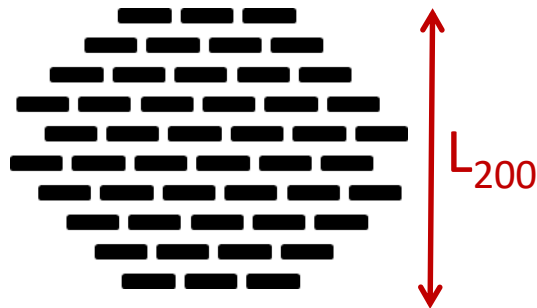
powder in capillary tube



# Increasing cellulose crystal width (co-crystallization)

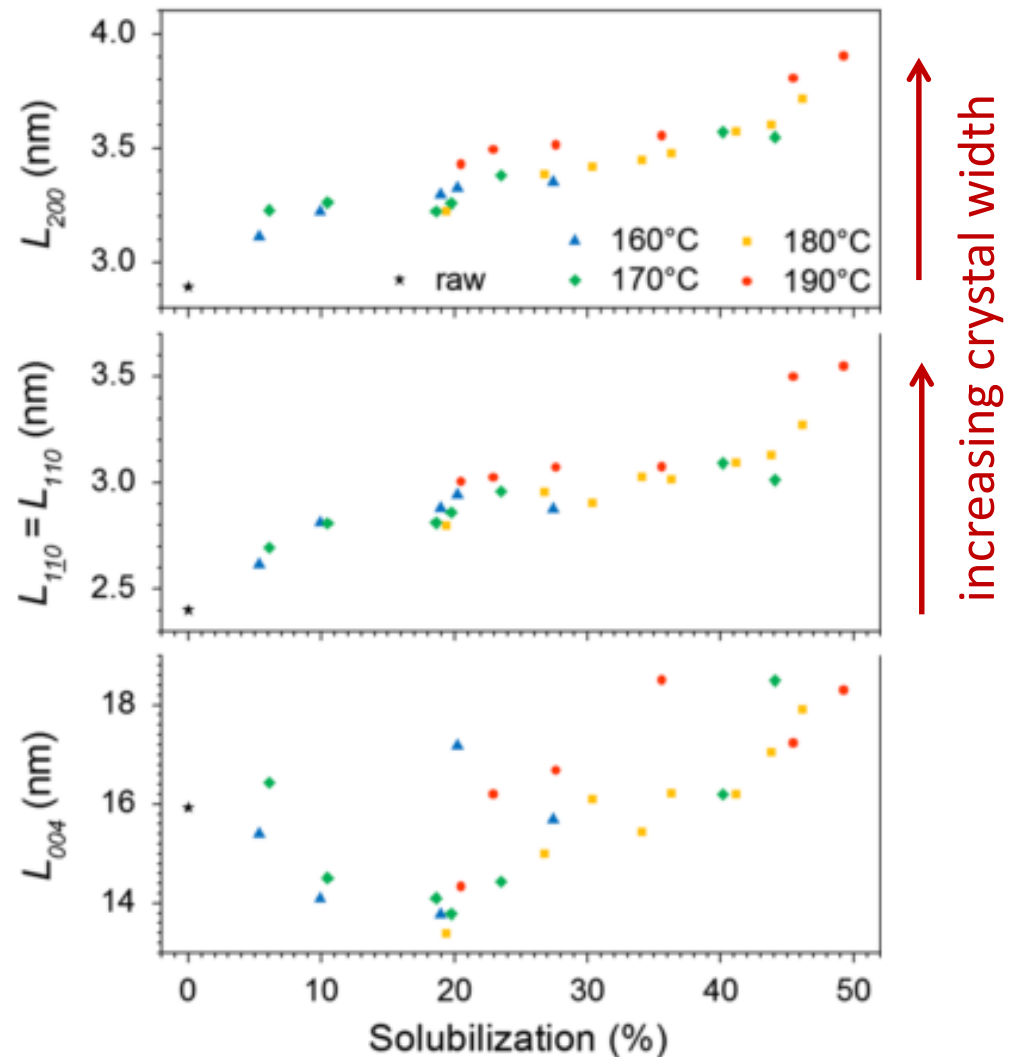


Driemeier, Pimenta, Rocha, et al. 2011



>width  $\Rightarrow$  >#cellulose chains

## Hydrothermal treatments (160-190°C)

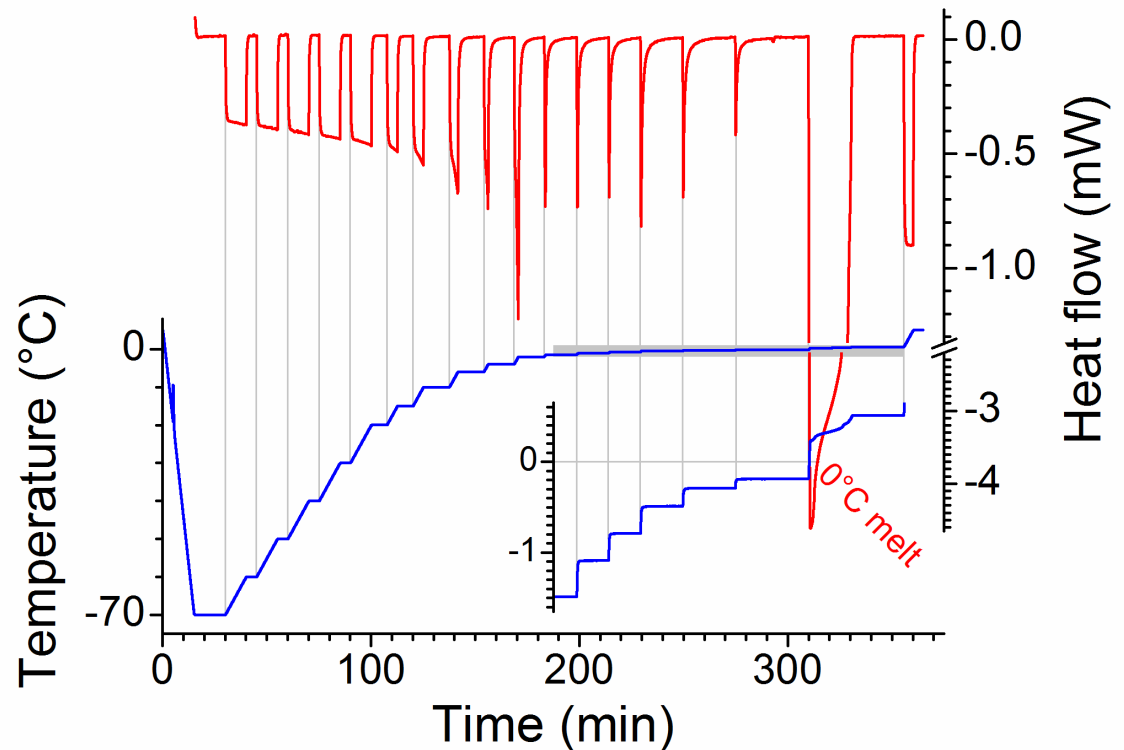


Driemeier, Mendes, Santucci, Pimenta 2015

# Calorimetric thermoporometry determination of water in nano-confinement



Driemeier, Mendes, Oliveira 2012



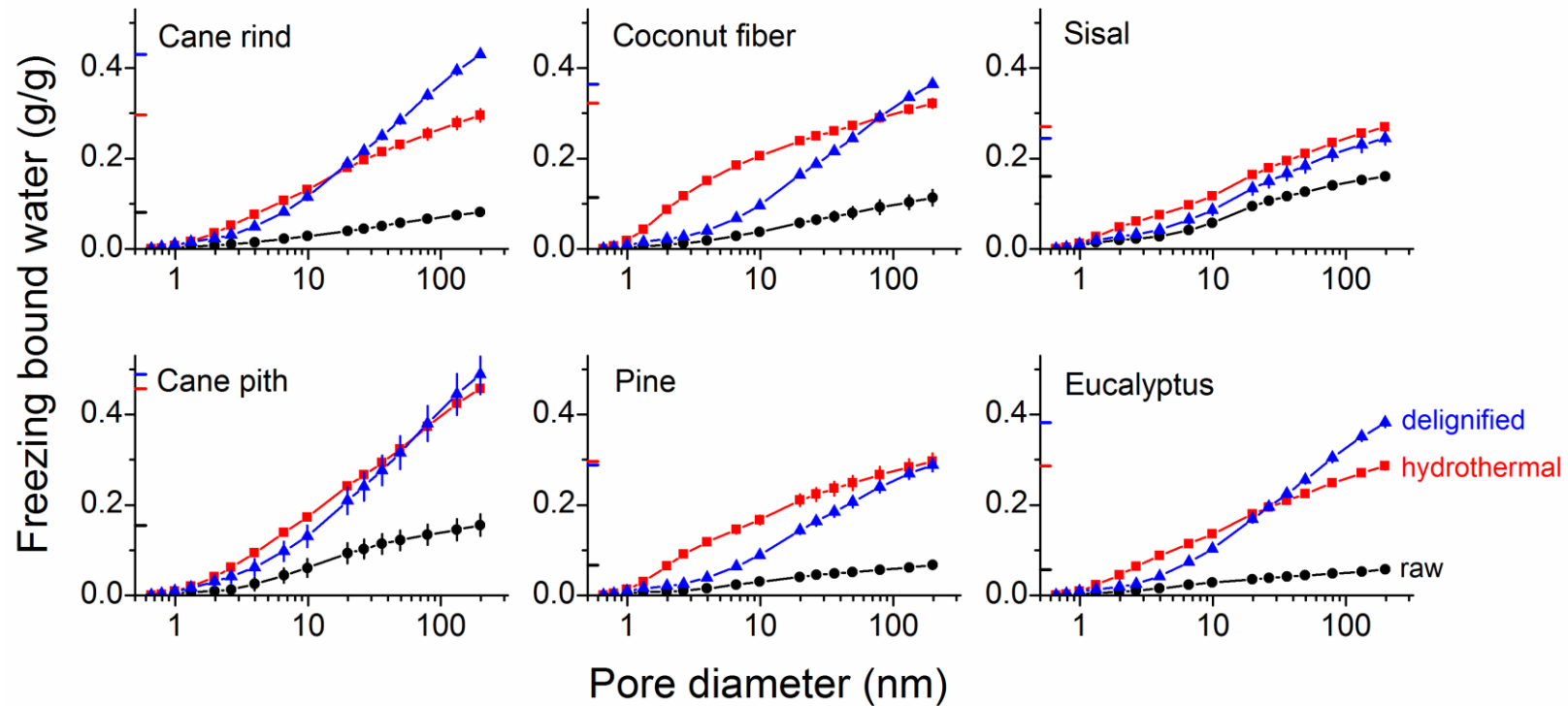
Principle: melting of confined ice

temperature  $\rightarrow$  pore diameter

heat  $\rightarrow$  mass of confined ice



# Hydrothermal, delignification, and porosity



Driemeier, Oliveira, Curvelo 2016

Hydrothermal and delignification increase nano porosity.

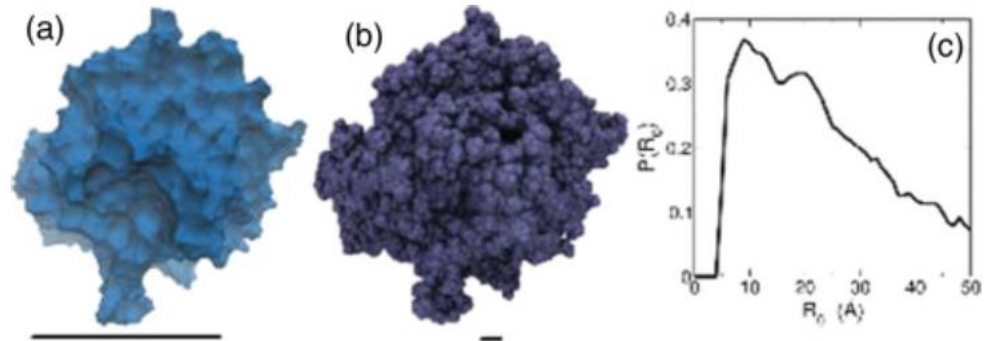
Hydrothermal has thermoporometric signature (@ FBW <4 nm).

# lignin $\leftrightarrow$ pores $<4$ nm

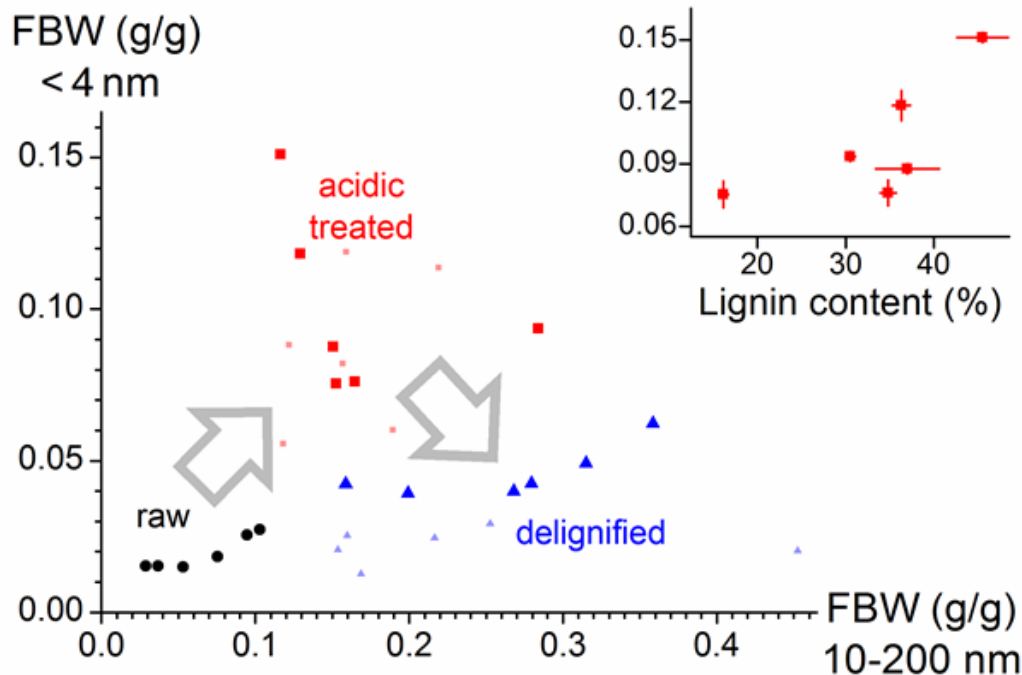
Nano-irregularities at the surface of lignin aggregates

Porosity  $<4$  nm:

- correlated with lignin content
- removed by delignification

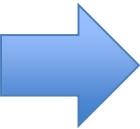


Petridis et al. 2011



Driemeier, Oliveira, Curvelo 2016

# Outline

- Nano changes in hydrothermal pretreatments
-  • Nano changes in mild alkaline pretreatments
- Mineral particles observed by microtomography

# Limits of hydrothermal pretreatments (similar for dilute acid!)



Water only – no catalyst recovery



Reactor high CAPEX



Reactor complex operation



Liquor toxicity



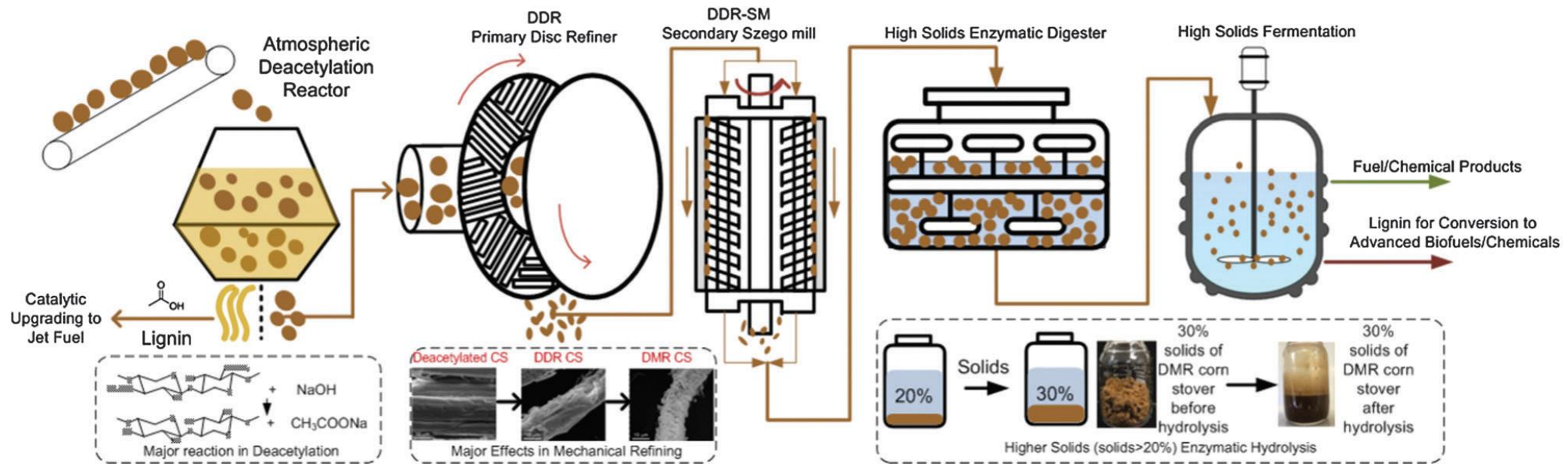
Lignin condensation



Nanoscale cohesion



# DDR/DMR route for cellulosic ethanol



## Mild chemistry

0.4% m/m NaOH, 2h, 80C

## Atmospheric pressure

## Specialized mechanics

- 1) Disk refining (cut and shear)
- 2) Moinho Szego (crush)



# Alkaline deacetylation in comparison



NaOH recovery



Reactor high CAPEX



Reactor complex operation



Liquor toxicity



Lignin condensation

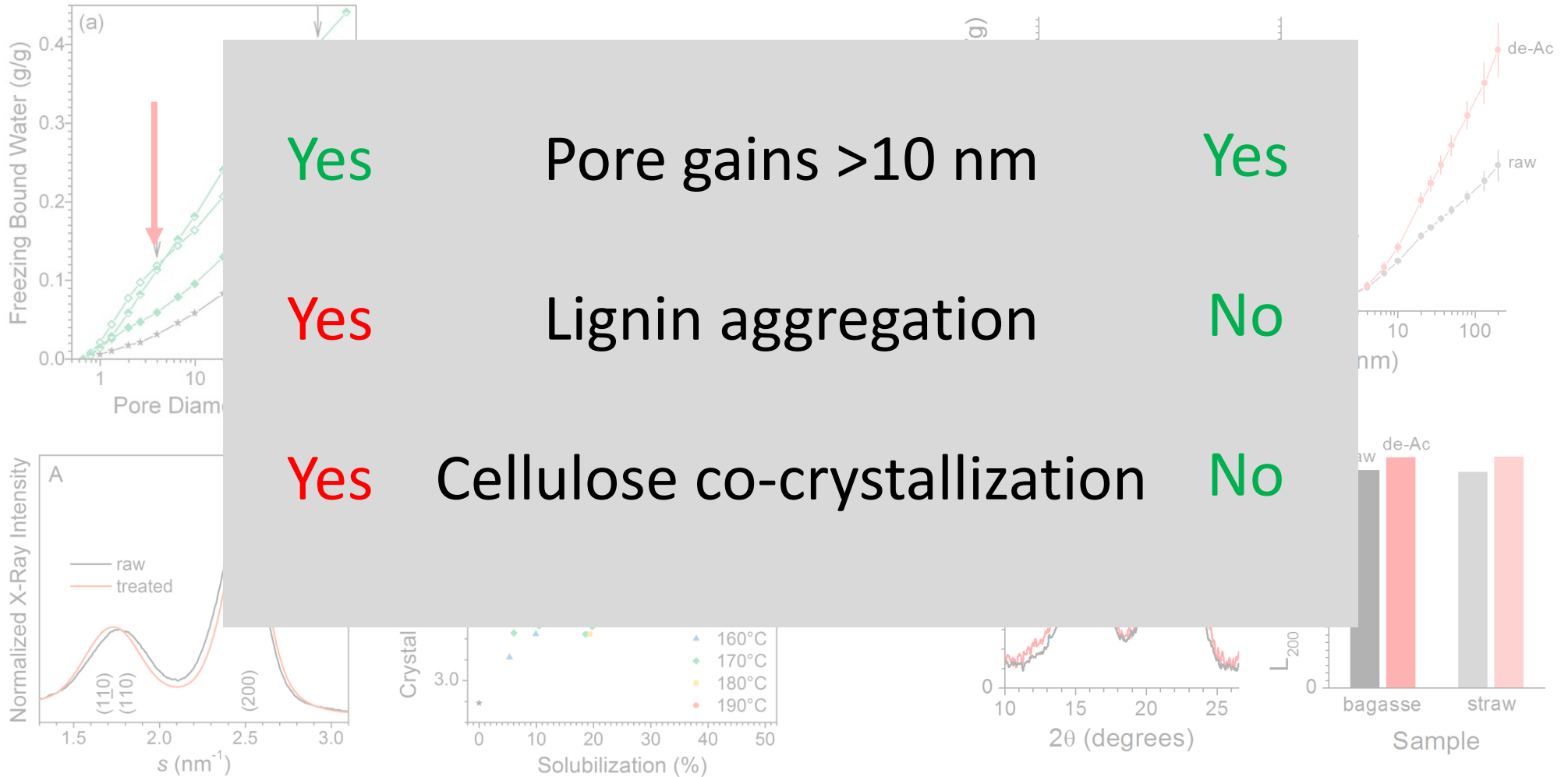


Nanoscale cohesion

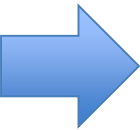
# Comparing nano changes

Hydrothermal

Alkaline deacetylation



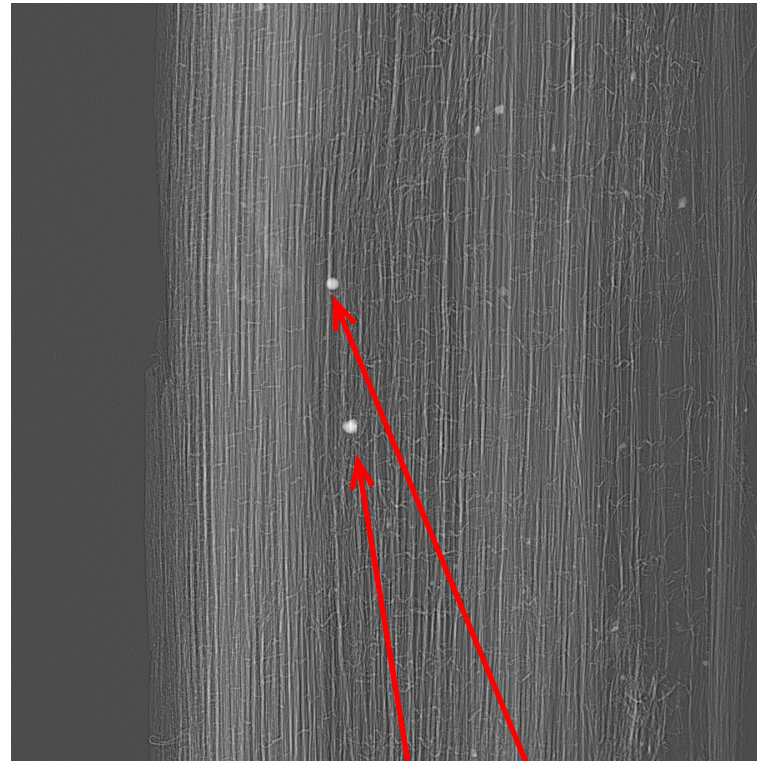
# Outline

- Nano changes in hydrothermal pretreatments
- Nano changes in mild alkaline pretreatments
-  • Mineral particles observed by microtomography

# Mineral particles in bagasse



## X-ray projection



Mineral particles

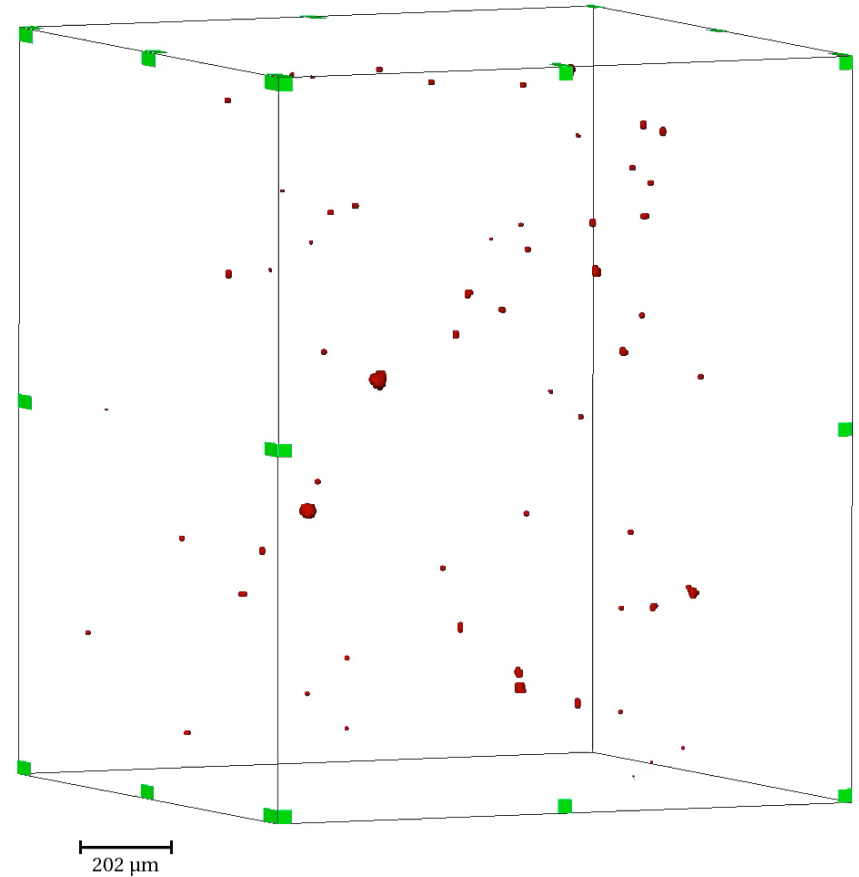
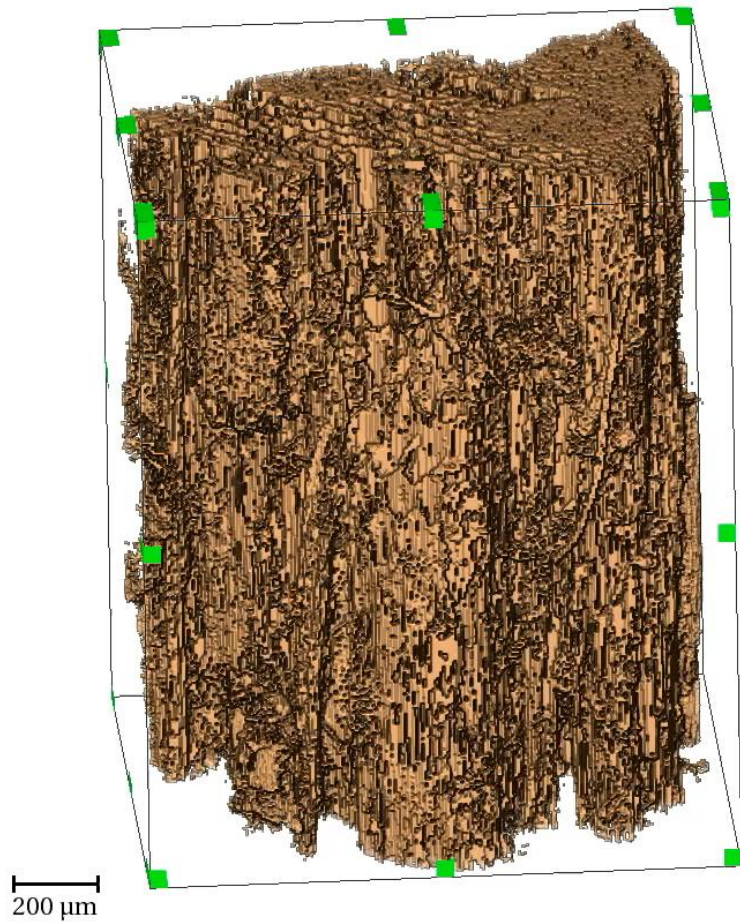
Exposure: 200-350 ms,  
1001 projections  
Voxel 0.82  $\mu\text{m}$   
F. View: 1.6 mm



Screw feeder

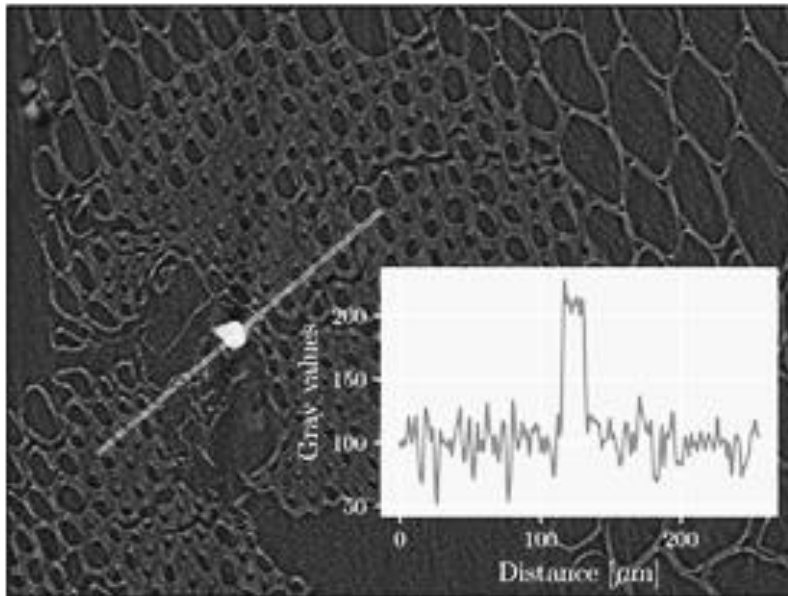
Reactor @ CTBE pilot plant

# 3D visualization: minerals in bagasse

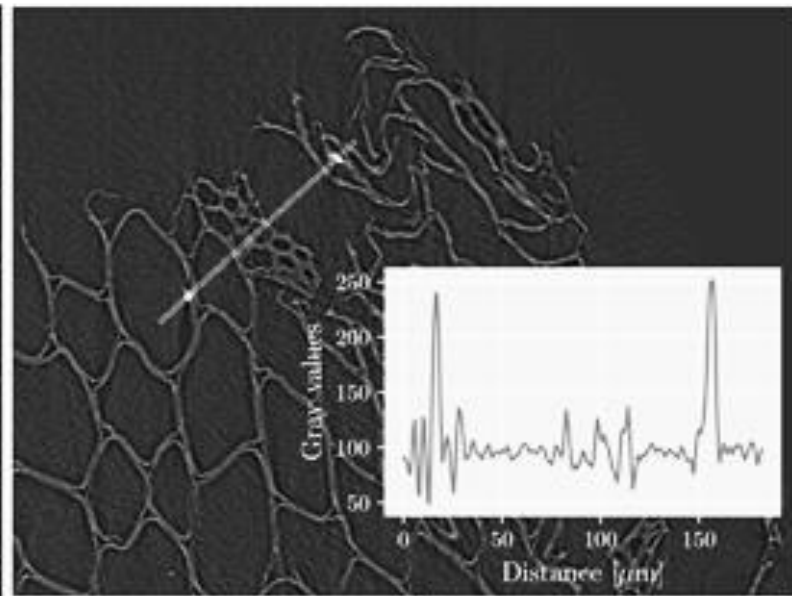




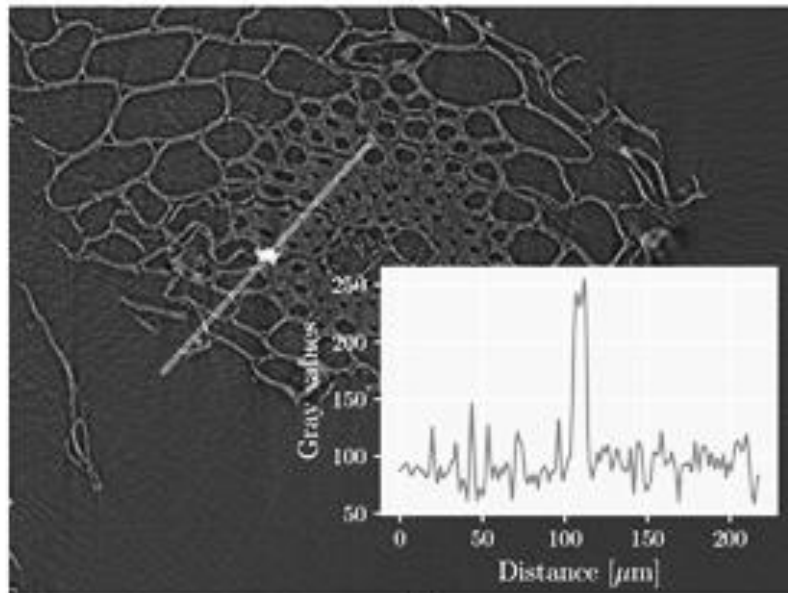
# Particle cross-section



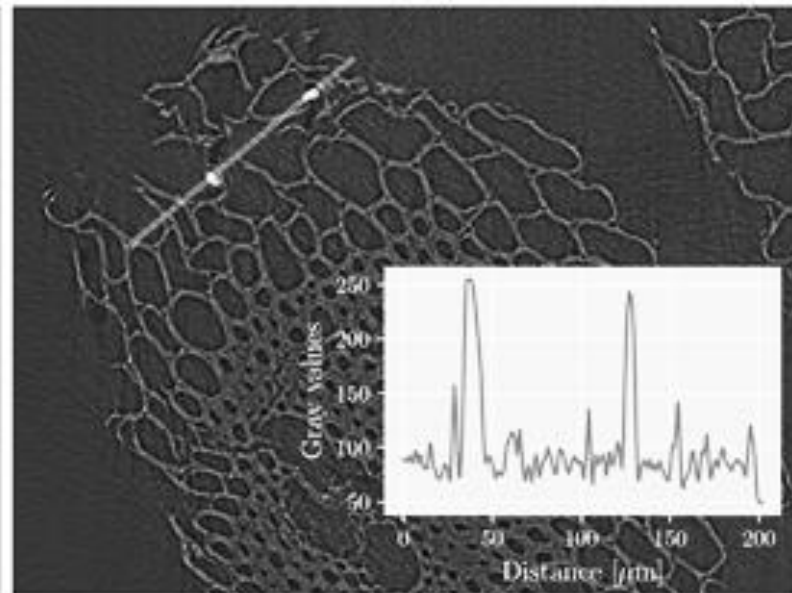
(a)



(b)

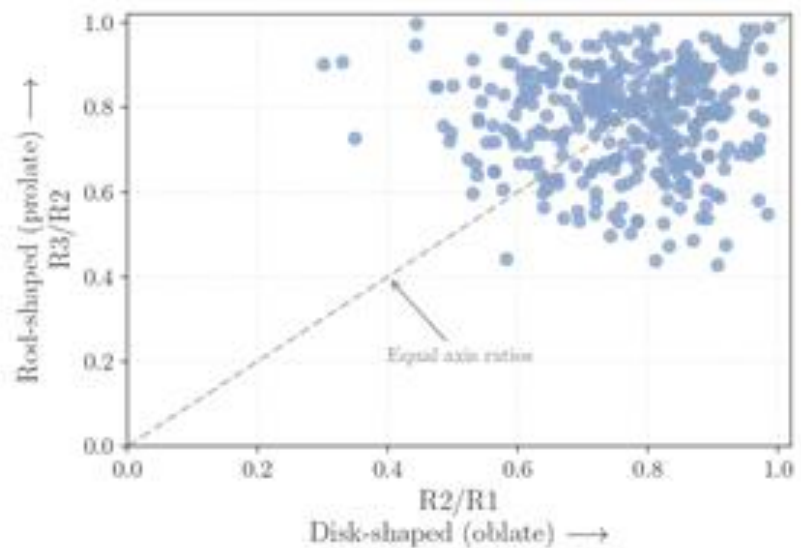
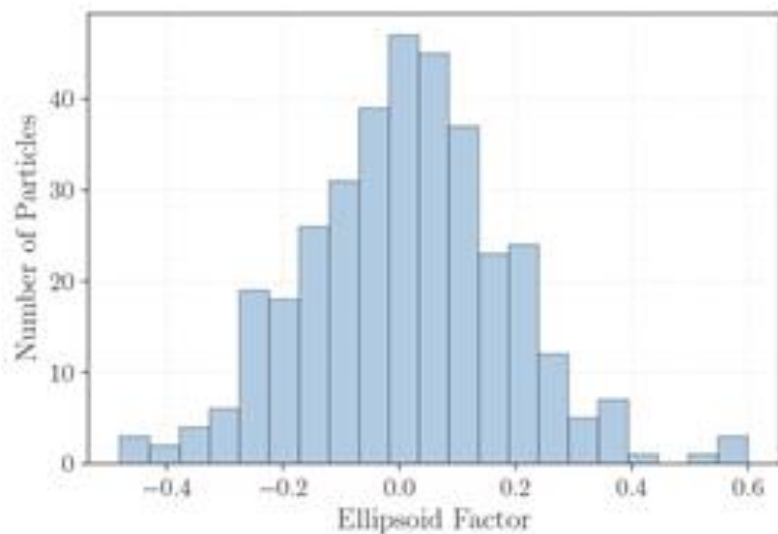
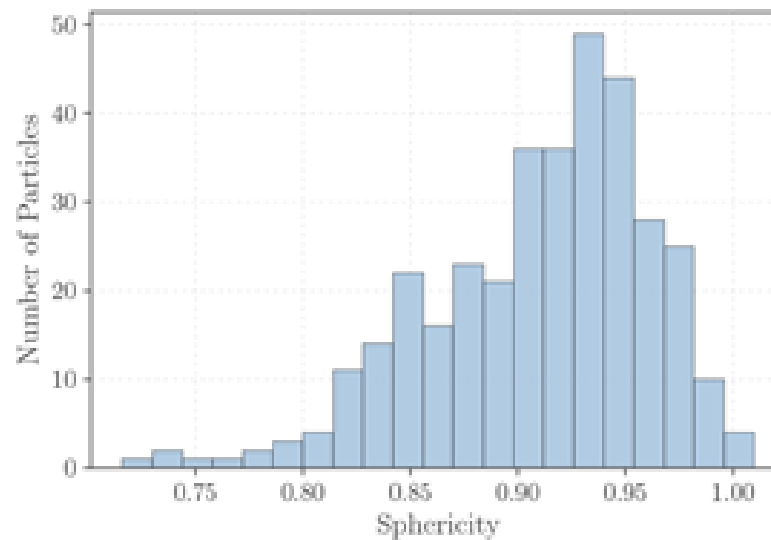
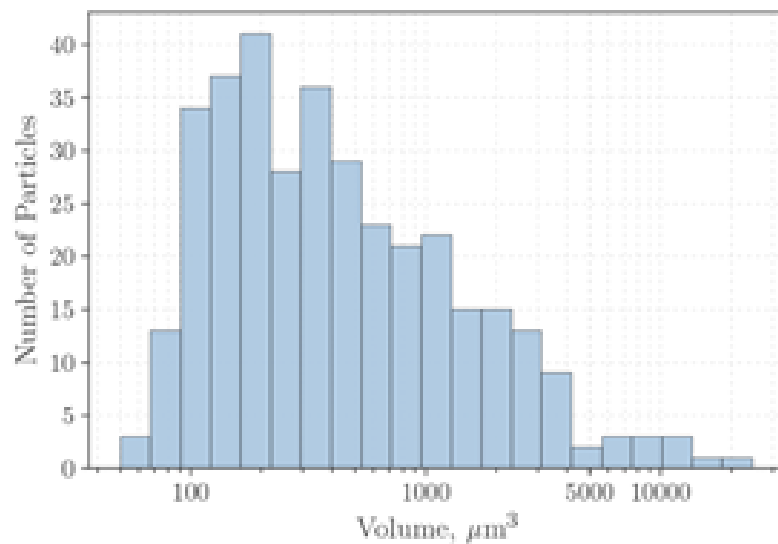


(c)



(d)

# Mineral particle morphometry



# Mineral particle localization

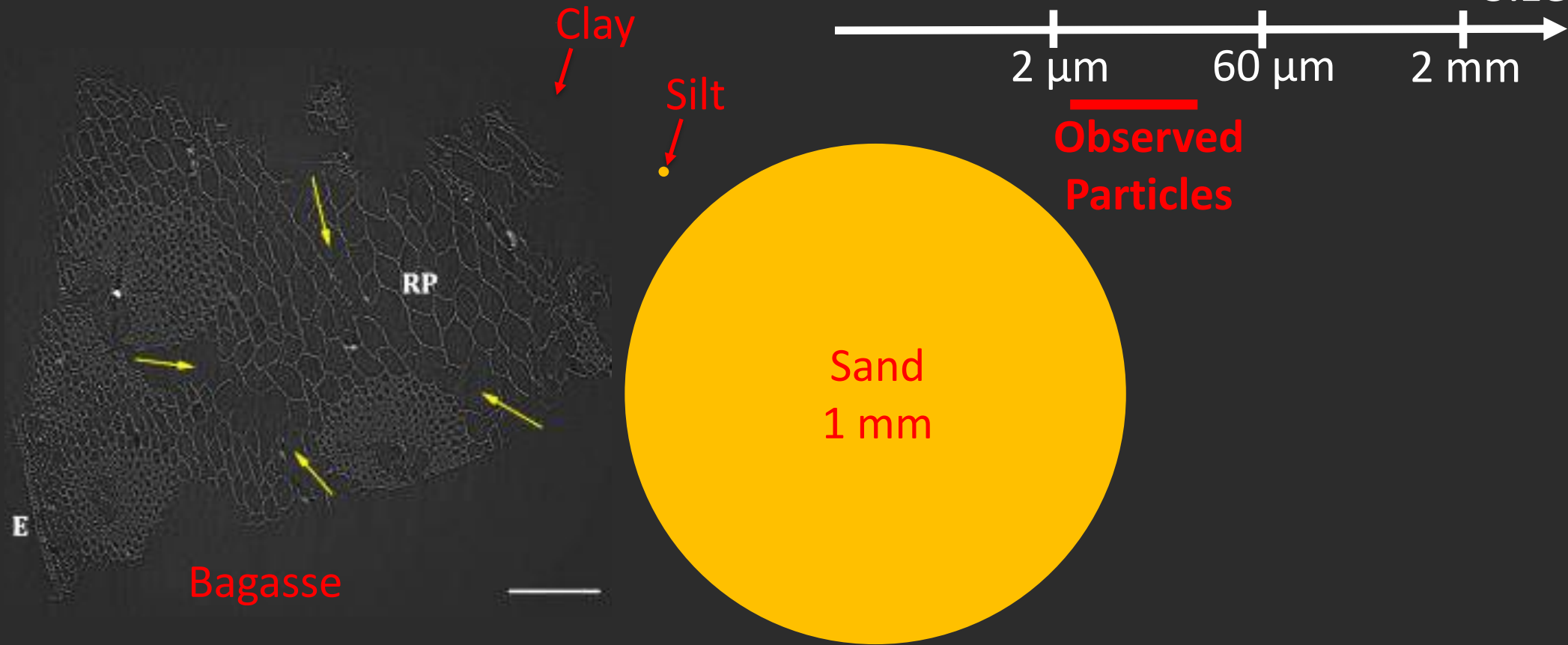
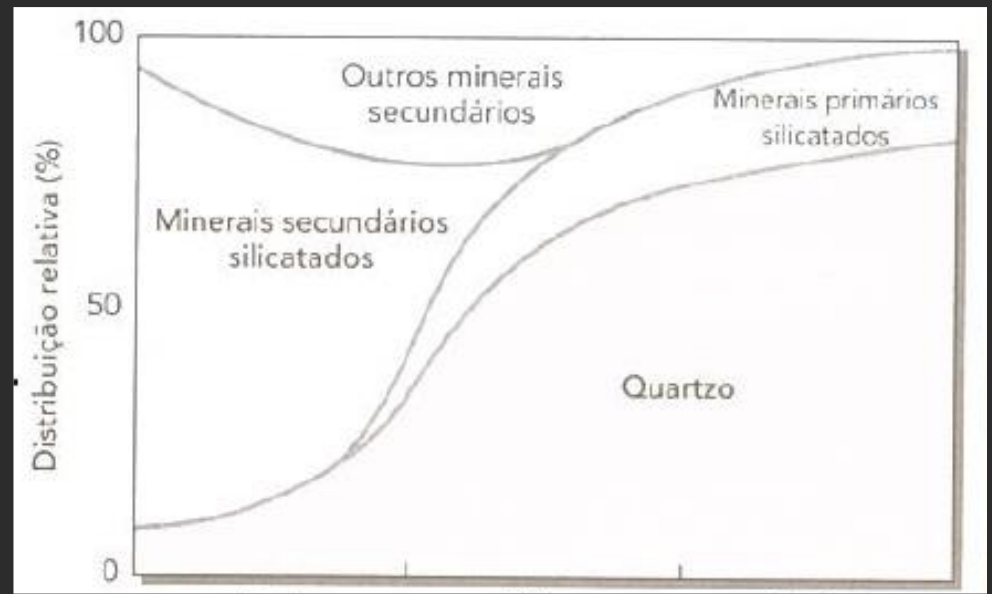
<b>Cell type</b>	<b>Macro location</b>			<b>Total (all macro locations)</b>
	<b>External Surface</b>	<b>Crack surface</b>	<b>Tissue interior</b>	
Parenchyma (round)	4	14	33	51
Parenchyma (smashed)	8	26	37	71
VB fibers	0	0	8	8
Xylem vessel	0	2	2	4
Epidermis region	5	0	2	7
Undetermined	117	90	5	212
<b>Total (all cell types)</b>	<b>134</b>	<b>132</b>	<b>87</b>	<b>353</b>

# Soil for Thought

Textbook  
Information



Mineralogy



# Summary

- **Nano changes in hydrothermal pretreatments**
  - Opening of nanoscale pores
  - Cellulose aggregation/co-crystallization
  - Lignin aggregation
- **Nano changes in mild alkaline pretreatments**
  - Opening of nanoscale pores
  - No cellulose co-crystallization. No lignin aggregation
- **Mineral particles in sugarcane bagasse**
  - Major problem in biomass valorization
  - Non-invasive visualization (353 mineral particles)
  - Locations: external surfaces, crack surfaces, inside parenchyma
  - Biomass size, mineral size, soil mineralogy



# Acknowledgements

## Mineral particles

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LNLS/IMX beamline staff

## Alkaline deacetylation

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Sarita Rabelo

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Prof. George Rocha (EEL-USP)

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Marcelo Oliveira

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Beatriz Santucci

Maria Teresa Pimenta

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