



Workshop 2G ethanol - CTBE

29/11/2017



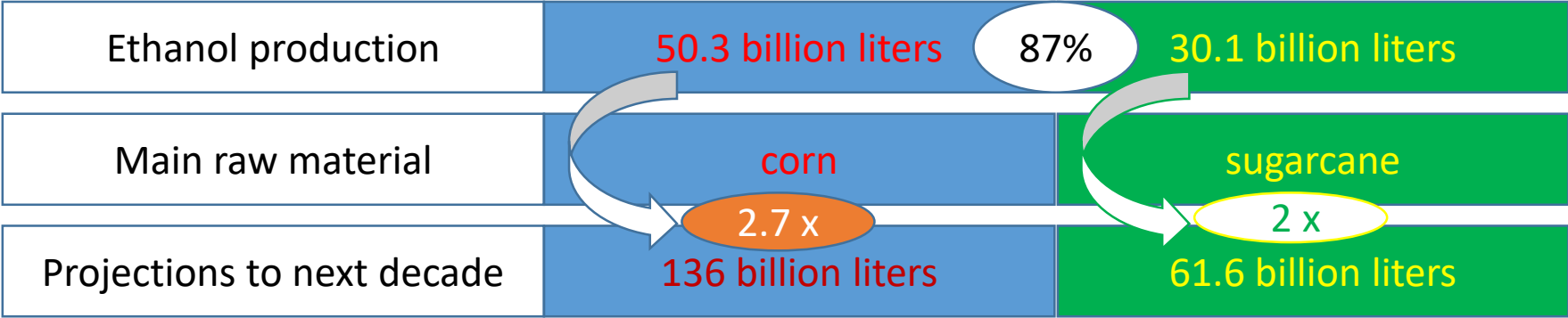
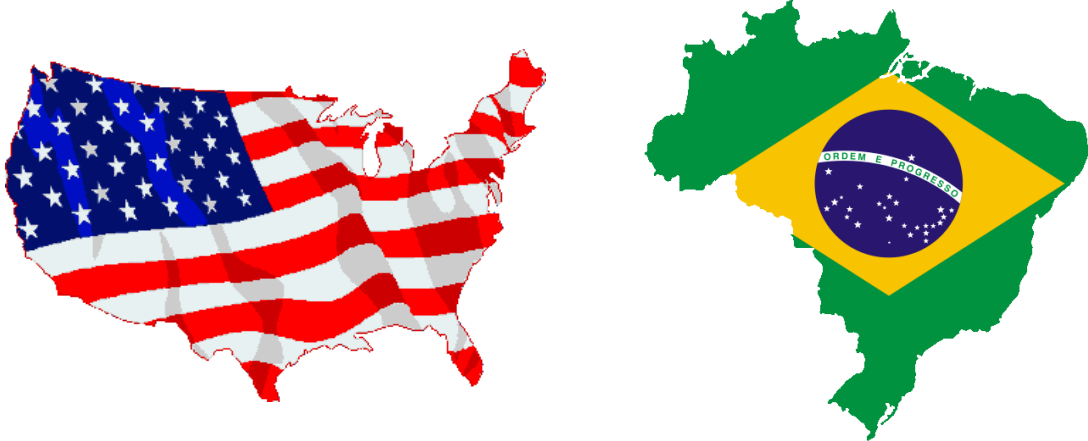
Sucre Project – lessons learned about the implications of sugarcane straw recovery for energy purposes

Dr. João Luís Nunes Carvalho

Researcher

Brazilian Bioethanol Science and Technology Lab (CTBE/CNPEN)

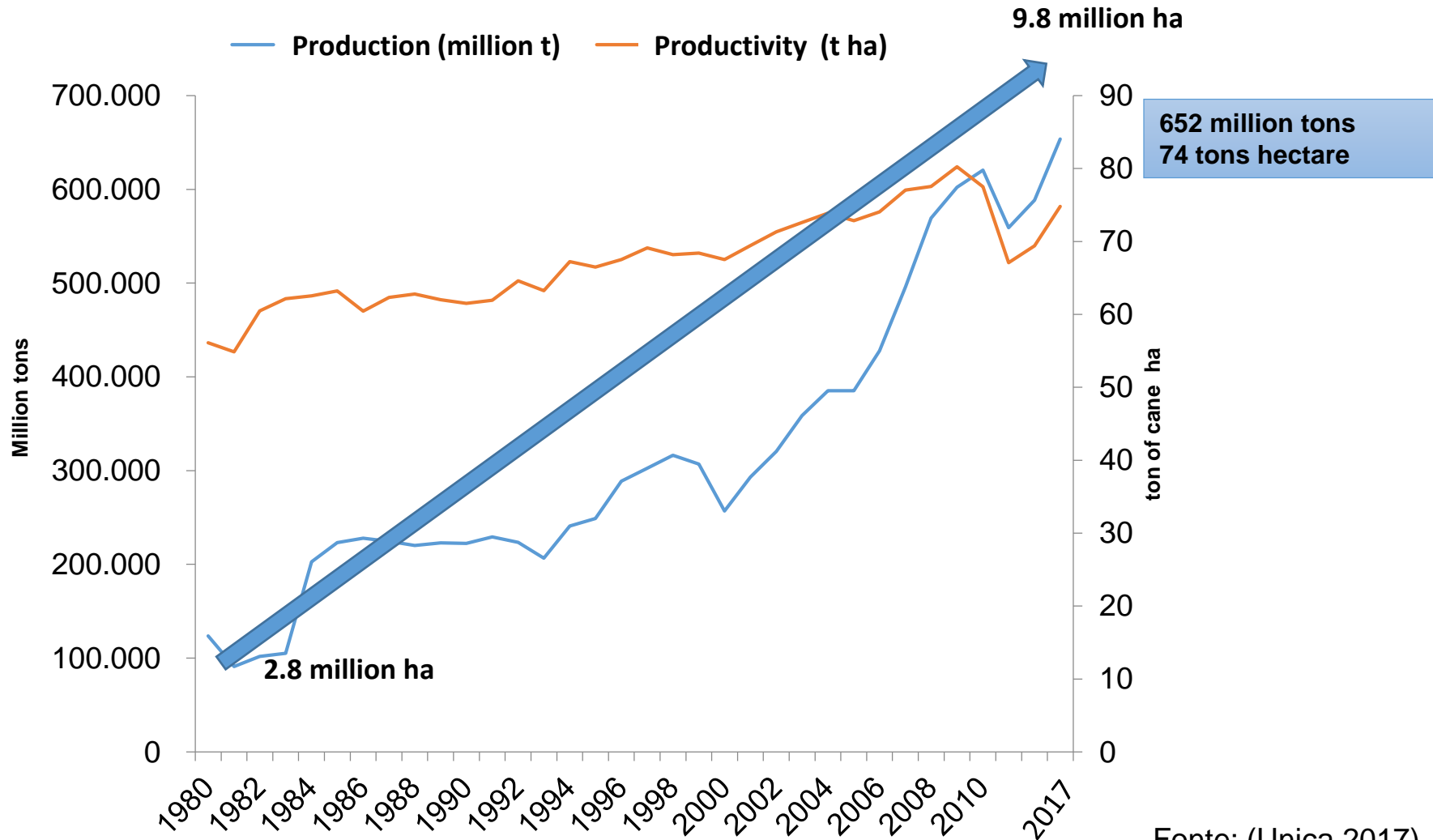
BIOETHANOL PRODUCTION



How to achieve these targets?
- Increasing the production area and/or crop yields

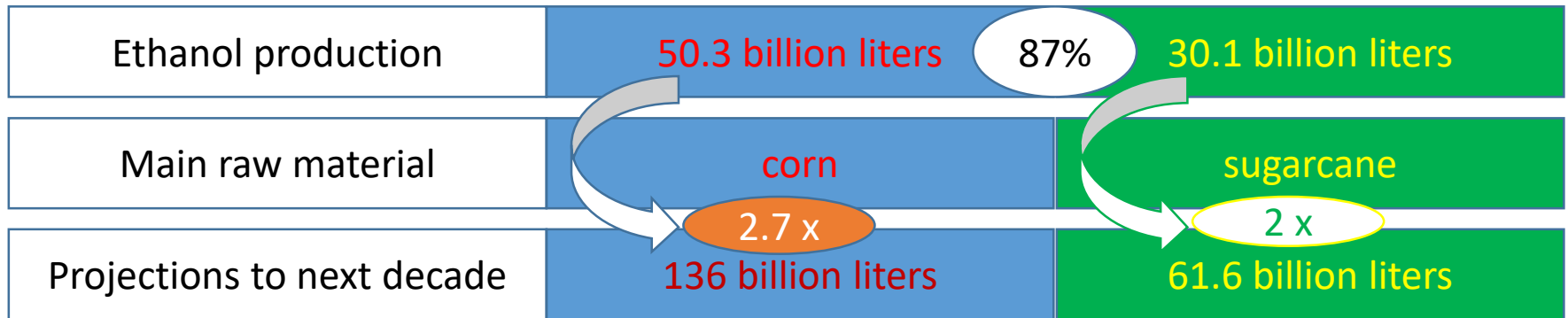
Overview of Sugarcane in Brazil

Brazil is largest sugarcane producer, producing almost 40 % global production



Fonte: (Unica,2017)

BIOETHANOL PRODUCTION

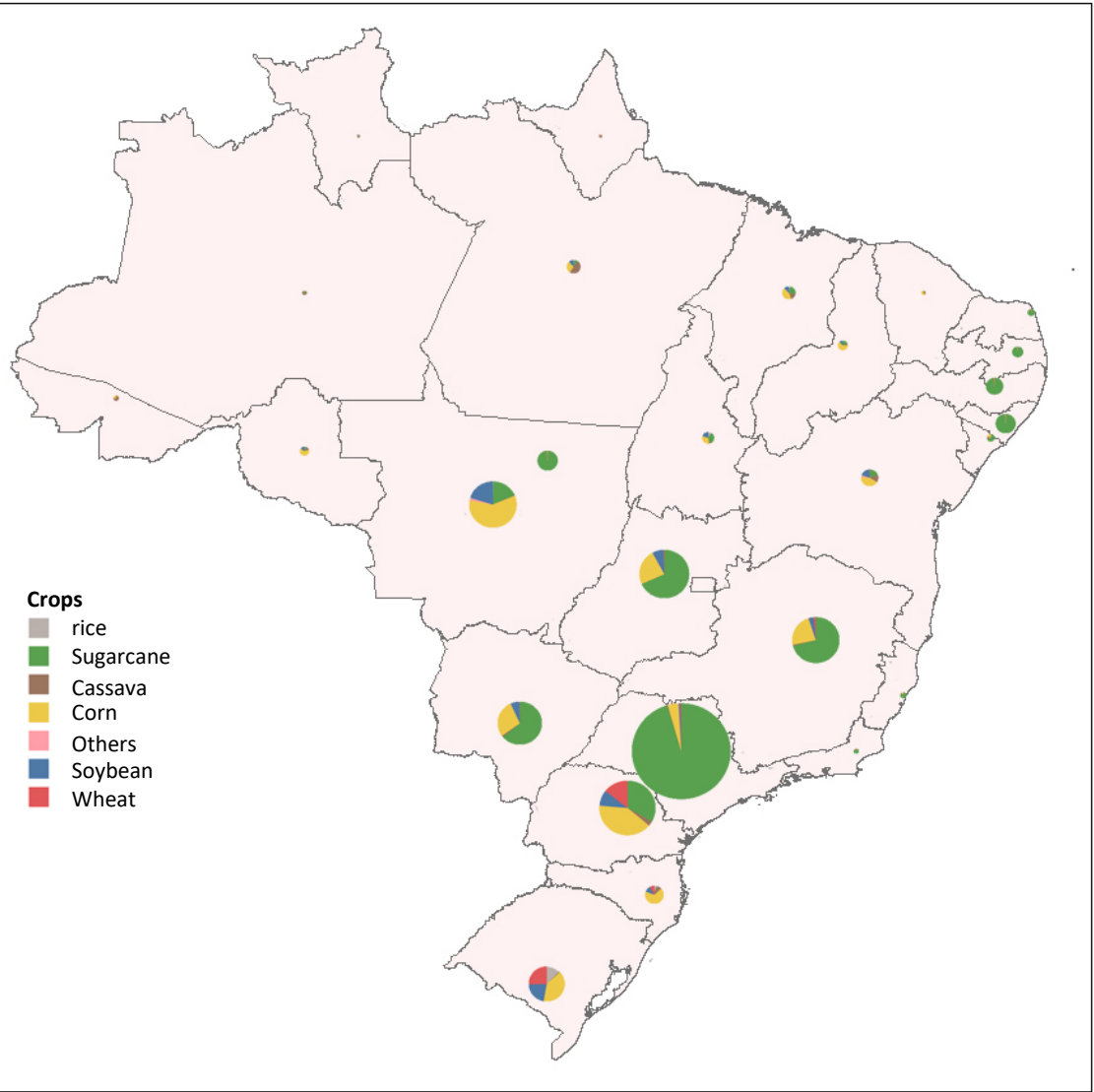


How to achieve these targets?

- Increasing the production area and/or crop yields
- Cellulosic ethanol from dedicated crops and/or crop residues (corn stover and sugarcane straw)

CROP RESIDUES AVAILABILITY IN BRAZIL

> 251 million tons of crop residues



Sugarcane represent 65% of the total
- Bagasse - Straw

~80 million tons of dry straw

Source: Boletim CTBE, 2017

Current dilemma

Sugarcane field

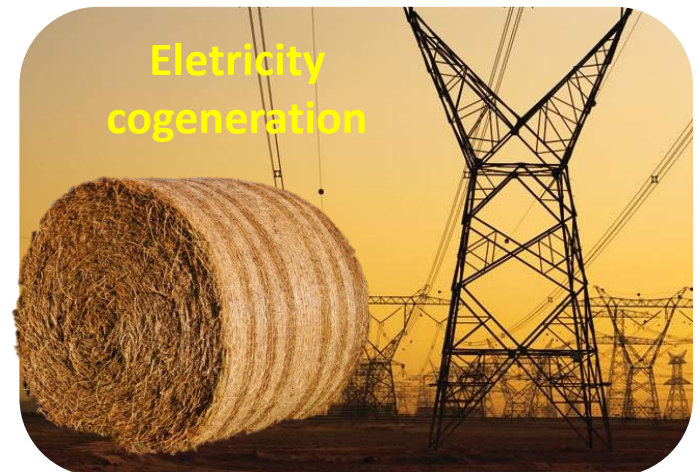


**What is the best use of straw ?
There is one?**

HOW MUCH STRAW SHOULD BE MAINTAINED ON THE FIELD?



Ethanol 2 G



**Electricity
cogeneration**

Literature background

Implications of sugarcane straw removal

Based on some specific data we concluded that at least $7 \text{ t ha}^{-1} \text{ year}^{-1}$ of dry straw should be maintained on the field

Most part of the data are qualitative and reflect local conditions. More field trials are necessary

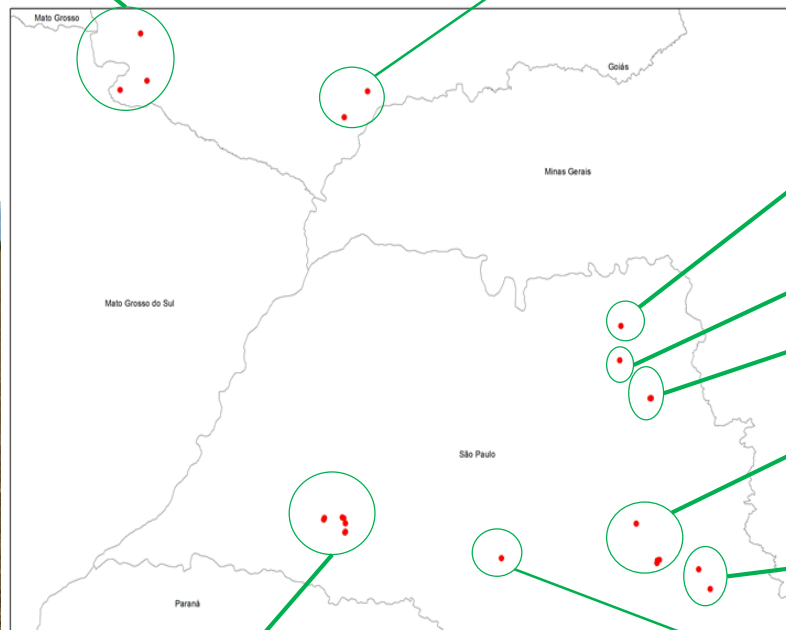
N_2O emissions (+/-) or (+)



In four years of Project we collected data in 26 field trials totaling 57 sugarcane harvests

Cerradinho Bio – Chapadão do Céu / GO

Boa Vista – Quirinópolis / GO



Alta Mogiana – São João da Boa Vista / SP

4S – Sales de Oliveira / SP

Pedra – Serrana / SP

Iracema – Iracemápolis e Itirapina / SP

Ester – Cosmópolis / SP

Quatá (Zilor) – Quatá / SP

Agrícola BPZ – Agudos / SP



Evaluations:

Soil, water, sugarcane plant and environment

Impacts of straw removal in soil quality indicators (ongoing research)



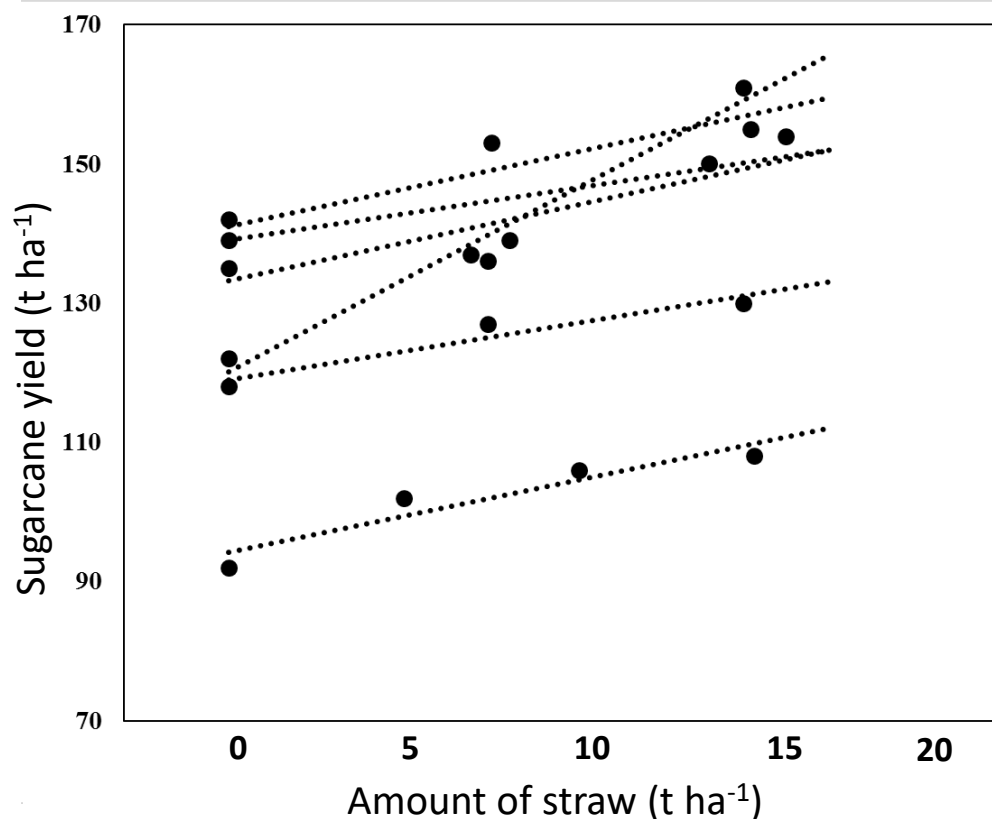
- Reduce nutrient recycling
- Reduce soil C stocks
- Reduce soil moisture and soil temperature

**WHAT IS THE IMPLICATION OF THESE CHANGES
IN SOIL QUALITY ON SUGARCANE YIELD IN
SOUTH-CENTRAL BRAZIL?**

- Increase soil and nutrient losses by erosion
- Increase weed infestation
- Increase N₂O emissions
- Increase soil pests

Implication on sugarcane yields

A case study in Goiás State



Predominant conditions

Dry period is well defined

High water déficit

High solar radiation

High air temperature

High evaptranspiration

Straw oportunity cost:

Each ton of straw in the field
resulted in gain of :

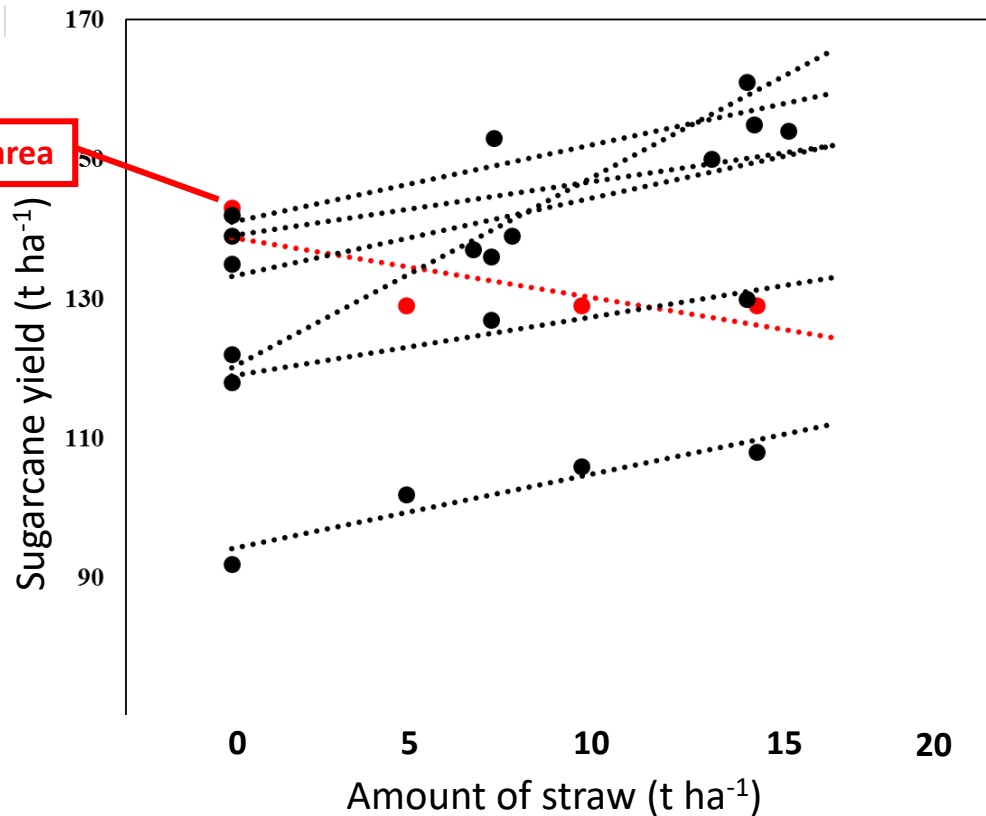
1.2 ton of stalk (wet basis)

300 kg of bagasse (wet basis)

144 kg of straw (dry basis)

Implication on sugarcane yields

A case study in Goiás State



Predominant conditions

Dry period is well defined

High water déficit

High solar radiation

High air temperature

High evaptranspiration

Straw oportunity cost:

Each ton of straw in the field

resulted in gain of :

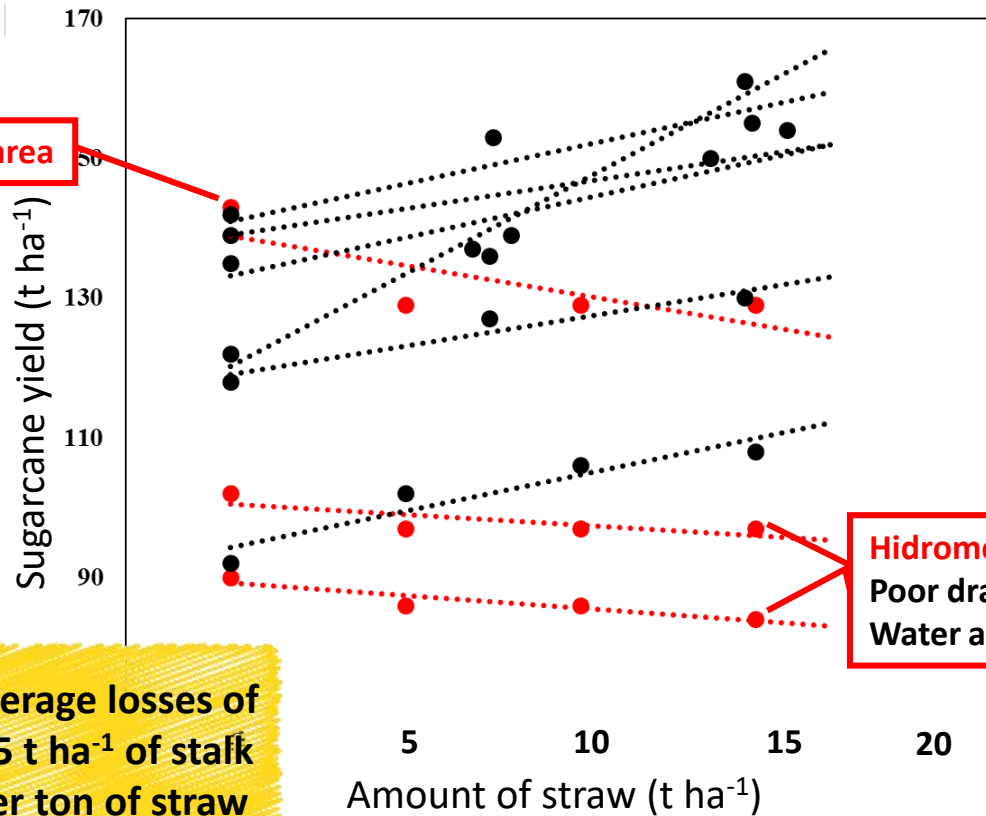
1.2 ton of stralk (wet basis)

300 kg of bagasse (wet basis)

144 kg of straw (dry basis)

Implication on sugarcane yields

A case study in Goiás State



Predominant conditions

Dry period is well defined

High water déficit

High solar radiation

High air temperature

High evaptranspiration

Straw opportunity cost:

Retention of straw on the field
resulted in gain of :

1.2 ton of stralk (wet basis)

300 kg of bagasse (wet basis)

144 kg of straw (dry basis)

Case study in São Paulo state – Sandy soils

Impacts of straw removal on crop yields per harvest season

Early harvest
(March – May)

Medium harvest
(June – August)

Late harvest
(August – November)

Final
Fast sugar
subsequen
High e
Straw inc
Each to
field re

Sugarcane straw can increase bioenergy production when is used in industry (26 ethanol or bioelectricity) and also when is maintained on soil surface

season
ating with
r surplus
sure
déficit
on the
ins of:

1.15 ton of stalk (wet basis)
288 kg of bagasse (wet basis)
138 kg of straw (dry basis)

0.23 ton of stalk (wet basis)
58 kg of bagasse (wet basis)
28 kg of straw (dry basis)

0.56 ton of stalk (wet basis)
140 kg of bagasse (wet basis)
67 kg of straw (dry basis)

Average gain = 0.65 ton of stalk; 163 kg of bagasse; 78 kg of straw

Sugarcane mill area

~50.000 ha

Dominated by sandy soils



Using GIS information

Considering the following criteria:

Soil type

Slope

Crop season

Expected yield

WE SHOULD NOT ADOPT THE RECOMENDATION OF 50% OF STRAW REMOVAL

AVERAGE NUMBERS CAN BE USED FOR POLICE MAKERS TO ESTIMATE AVAILABLE BIOMASS BUT NEVER FOR MANAGERS

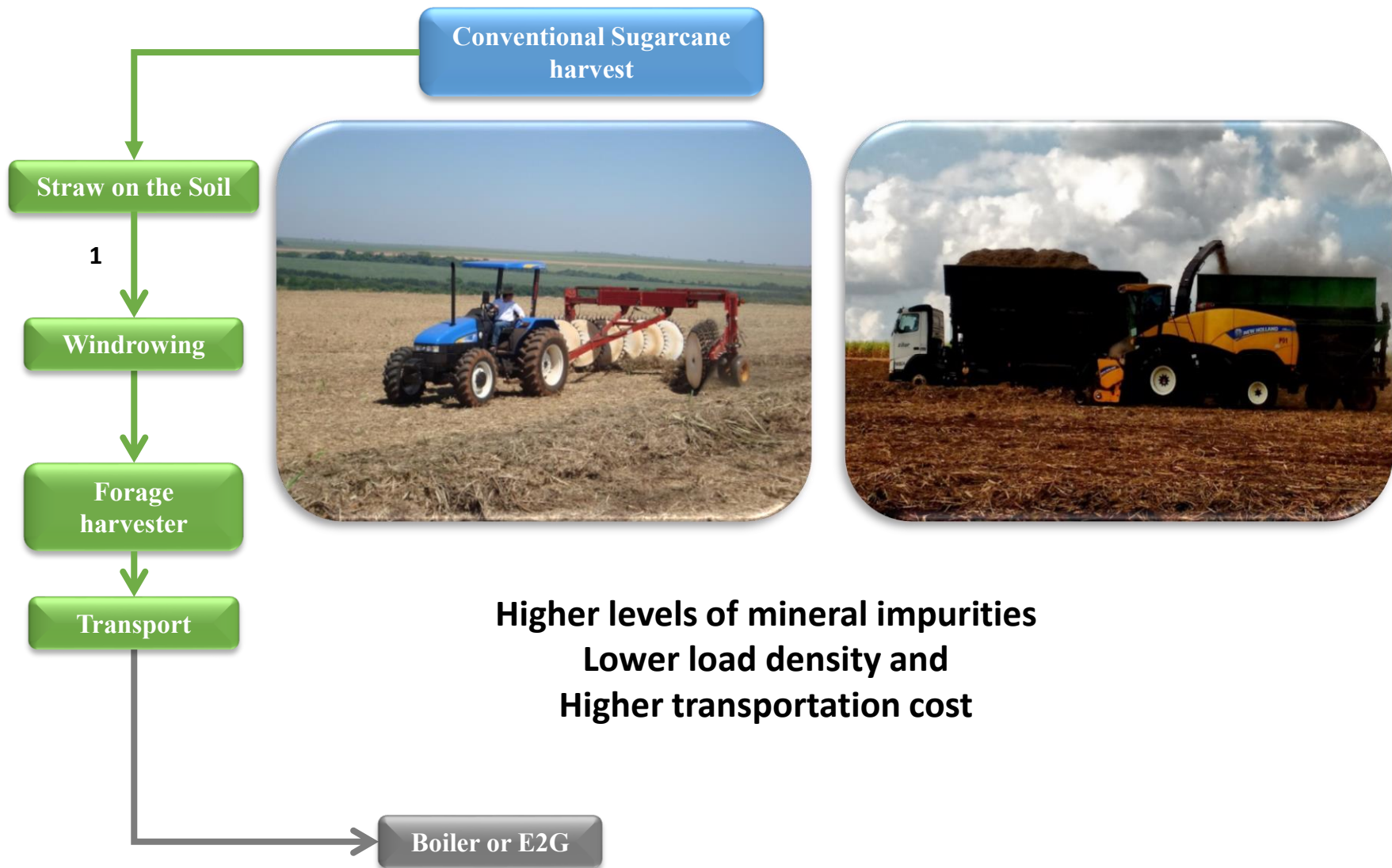
Straw Removal

THERE ARE SOME SITES AND/OR MILLS THAT THE STRAW REMOVAL SHOULD NOT CAUSE CROP YIELD REDUCTION

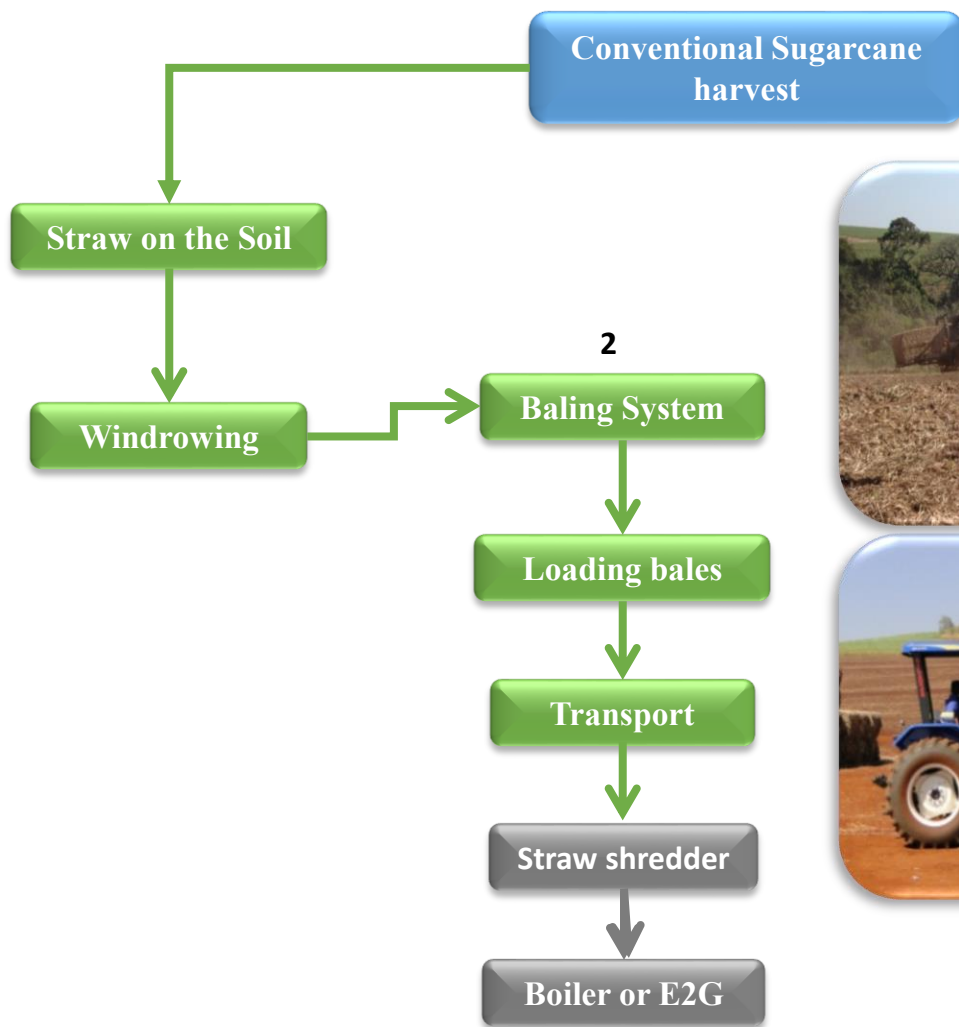
THESE AREAS MUST BE A PRIORITY

After definition of the amount of straw that could be removed from the field it is necessary the establishment of the best methods to collect this raw material

Route - 1: Forrage harvester



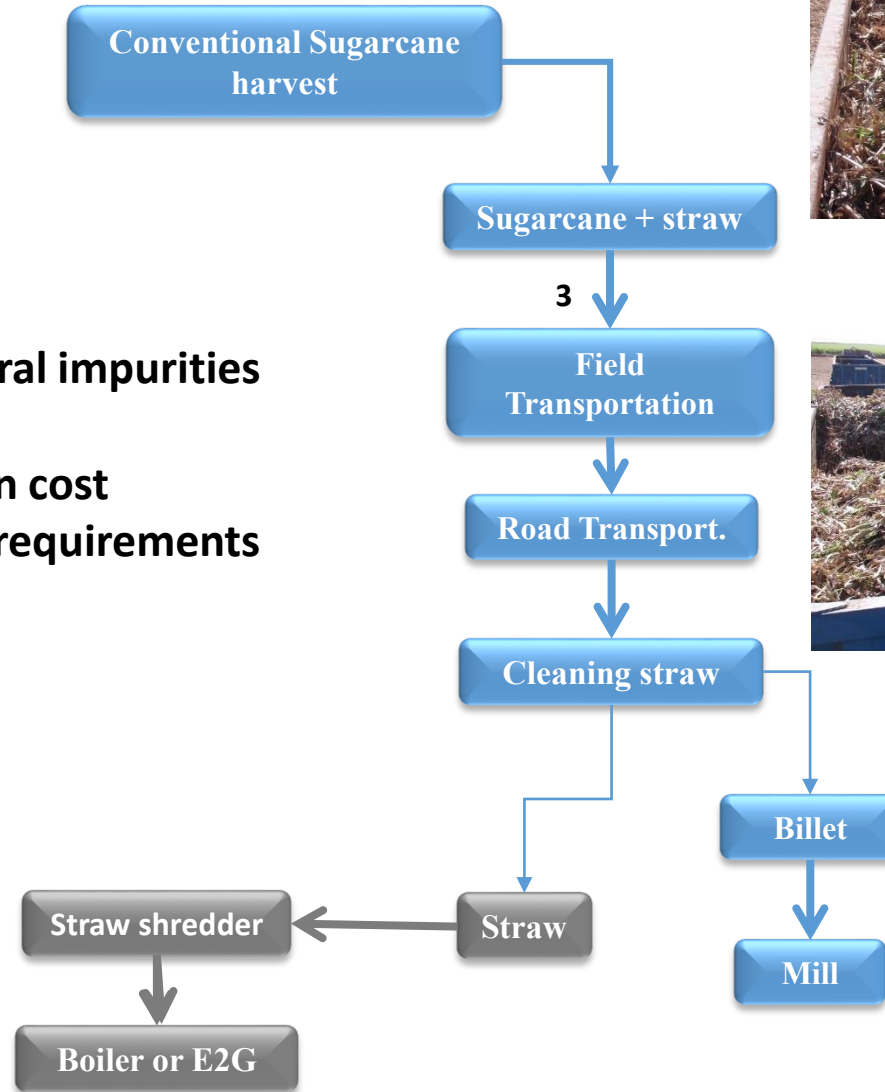
Route - 2: Bailing system



Higher levels of mineral impurities
Higher load density and lower transportation cost

Route - 3: Integral system

Lower levels of mineral impurities
Lower load density
Higher transportation cost
Increase equipment requirements



Our strategy

Definition of
the straw
removal rate

Modeling and
simulation



Definition of the
best use of straw

Estrategies to
straw collection

Industrial
parameters



Laboratório Nacional de Ciência
e Tecnologia do Bioetanol

Project team and financial support



Research team

CTBE Sucre Team

Mills team

Iracema (São Martinho)
Boa vista (São Martinho)
Porto das Águas (Cerradinho)
Quatá (Zilor)
Barra Grande (Zilor)
Ester
Pedra Agroindustrial
Alta Mogiana

Financial Support

GEF (PNUD SUCRE)

Thank you!

joao.carvalho@ctbe.cnpem.br